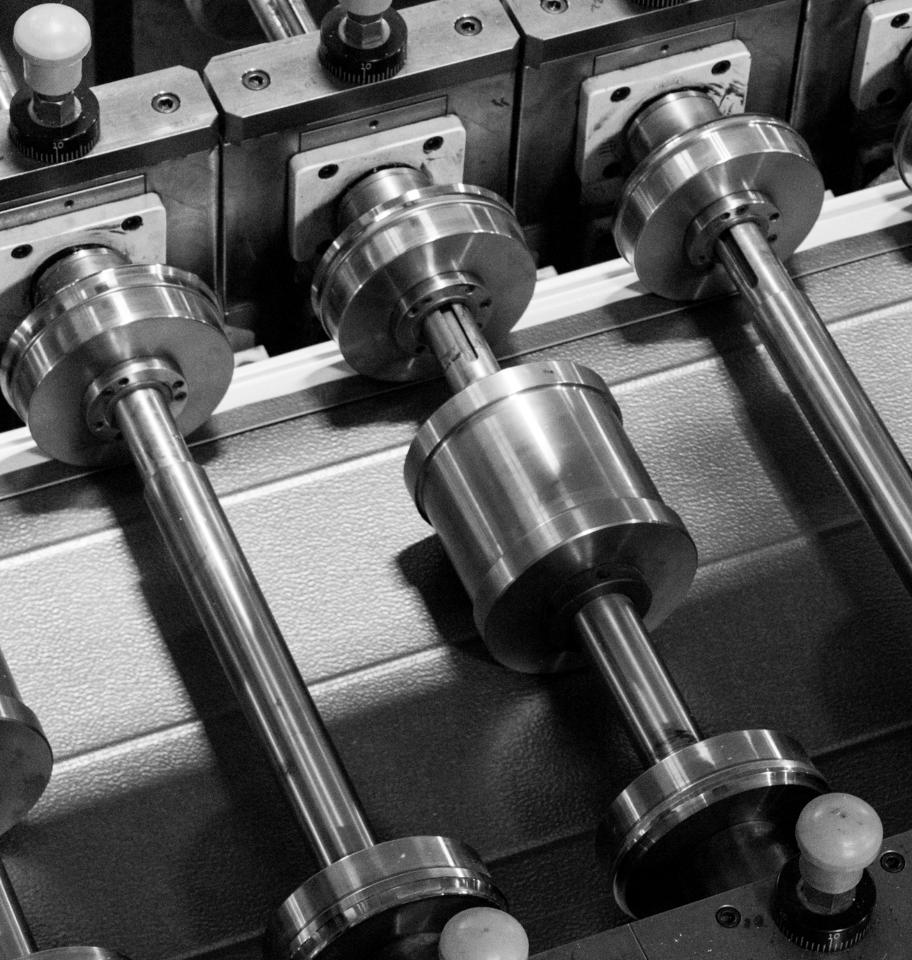




# RESIDENTIAL





# ENGINEERING IS EVERYTHING

Art Mihalcheon, our founder of Steel-Craft Door Products Ltd. was a true visionary. He designed all of his own tooling to ensure that every Steel-Craft Door was made with unparalleled components and superior materials. Today, with our valued employees, patented technology and our state-of-the-art manufacturing facility, we guarantee our continued commitment to excellence and the highest quality materials. At Steel-Craft, engineering and design is everything.





# STEEL-CRAFT DOOR PRODUCTS LTD.

# MADE IN CANADA FOR CANADA

Steel-Craft has been manufacturing durable garage doors since 1963, for residential, commercial and industrial applications for all of our customer needs. We remain the only door manufacturer in North America able to customize our products to fulfill all of our customer's requirements.

Constructed with 100% Canadian steel, our products are designed to withstand even the most extreme weather conditions.





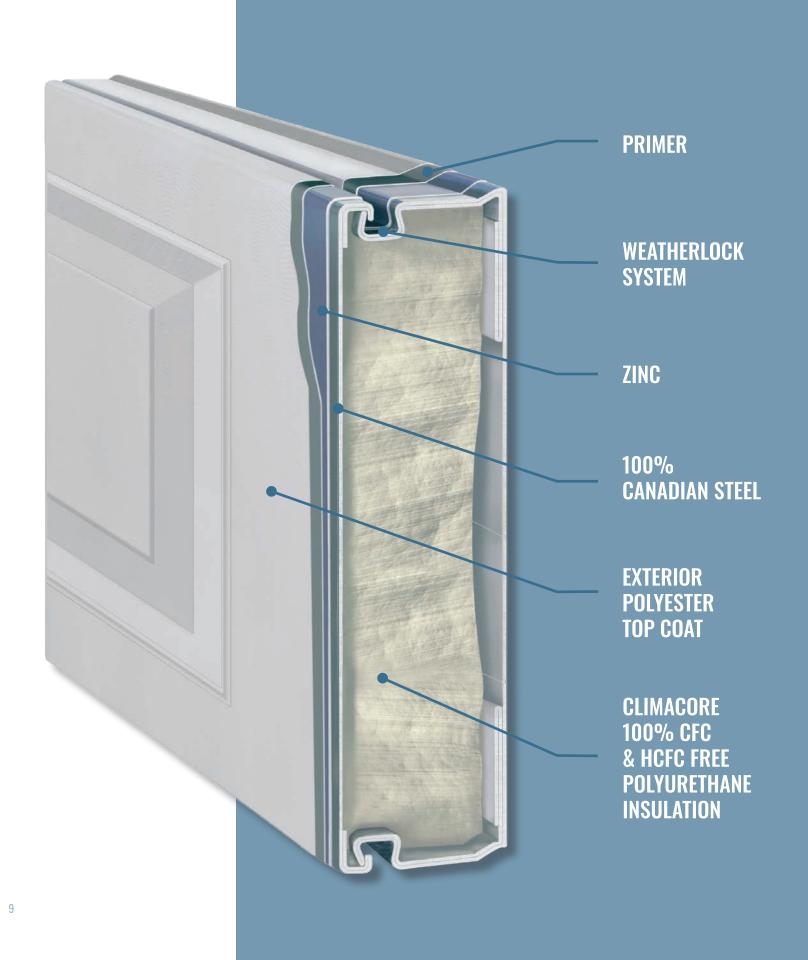
# OUR PARTS DO MORE THAN WORK

At Steel-Craft, we know our customers are particular and our doors should be too. Through our engineering process and distinctive designs, we ensure that every component of our doors function at the highest level of quality. Our parts do more than work, they work to the best standards of excellence throughout their use.

Don't just hang a door, Install a Steel-Craft.







# **DESIGNED LIKE NO OTHER**

Steel-Craft doors are specially designed and crafted to handle all Canadian weather.

### **WEATHERLOCK SYSTEM**

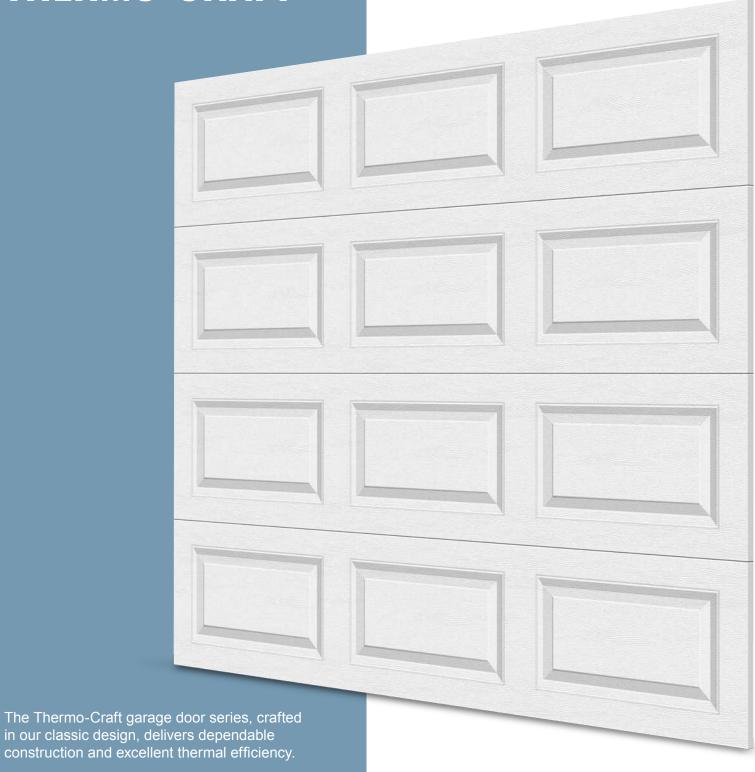
Our patented system overlaps the interior and exterior skins, locking out the cold, preventing interior heat loss, all the while extending the life of your door.

We use 100% Canadian steel of the highest quality. Completed with several layers of protective coating and the finest quality commercial grade paint.

# CLIMACORE 100% CFC & HCFC FREE POLYURETHANE INSULATION

Steel-Craft's ClimaCore insulation is specially designed to achieve the highest insulation between steel skins, providing the best R-Value, strong and consistent protection from the elements.

# THERMO-CRAFT



Headroom requirements may vary on doors.



# **COLOUR OPTIONS**

Brochure colour representation may vary from true colour.

To obtain an exact colour reference, please contact a Steel-Craft dealer for colour samples.



# WINDOW OPTIONS



Wynbridge - 3 Panel Design

RANCH-CRAFT RIDGELINE



Headroom requirements may vary on doors. Please Note: Elite Finish in Charcoal is only available in standard heights of 7',8', 9' and 10'.



# **COLOUR OPTIONS**

Brochure colour representation may vary from true colour.

To obtain an exact colour reference, please contact a Steel-Craft dealer for colour samples.



# WINDOW OPTIONS

#### **PLAIN LITE**

Frame colours available White, Sable Grey, Sandstone, Brown, Espresso, Black and Weathered.

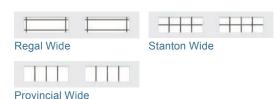


**ELITE GLASS** 



#### **INLAID MUNTIN BARS**

Window size available in 38"x 14" Available in 5/8" ThermoPane. Muntin Bars available in Black, Brass, Bronze, Pewter, and White.



#### **SNAP-IN DECORATIVE DESIGNS**

Window size available in 38"x 14" Available in 5/8" ThermoPane. Colours available in Brown, Sandstone, and White.



**Please Note:** Glazing and window options are only available in the RC-16 product line.

# **CARRIAGE-CRAFT**



construction, and thermal efficiency.

Headroom requirements may vary on doors.



### **COLOUR OPTIONS**

Brochure colour representation may vary from true colour.

To obtain an exact colour reference, please contact a Steel-Craft dealer for colour samples.



### WINDOW OPTIONS



Frame colours available White, Sable Grey, Sandstone, Brown, Espresso and Black.



Satin Texture

#### **ELITE GLASS**



#### **INLAID MUNTIN BARS**

Window size available in 38"x 14" Available in 5/8" ThermoPane. Muntin Bars available in Black, Brass, Bronze, Pewter, and White.



#### **SNAP-IN DECORATIVE DESIGNS**

Window size available in 38"x 14" Available in 5/8" ThermoPane. Colours available in Brown, Sandstone, and White.



### **DECORATIVE HARDWARE**



16" Tuscan Forged Black Iron Hinge



16" Sicilian Forged Black Iron Hinge





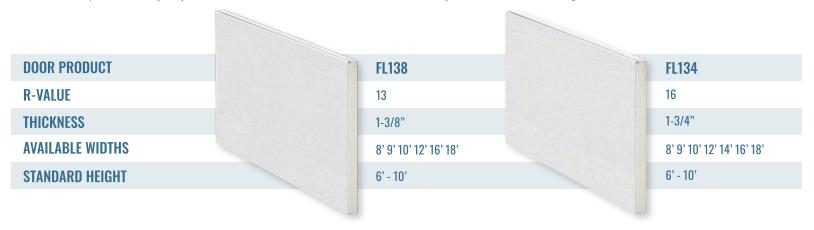




# **FLUSH**



Headroom requirements may vary on doors. Please Note: Elite Finish in Charcoal is only available in standard heights of 7',8', 9' and 10'.



# **COLOUR OPTIONS**

Brochure colour representation may vary from true colour.

To obtain an exact colour reference, please contact a Steel-Craft dealer for colour samples.



### WINDOW OPTIONS

#### **PLAIN LITE**

Frame colours available in White, Sable Grey, Sandstone, Espresso, Weathered and Black.



Satin Texture

#### **ELITE GLASS**



Dark Tint

#### **INLAID MUNTIN BARS**

Window sizes available in 26"x 14" and 38"x 14" Available in 5/8" ThermoPane.

#### 26"x 14"

Muntin Bars available in Brass, Pewter, and White.





**Provincial Wide** 

#### 24"x 6" WINDOWS

Available in 5/8" ThermoPane. Alignment available in Left Vertical Column, Right Vertical Column and Top Horizontal Row.

See Contemporary door for window placement options.



# **CONTEMPORARY**



Headroom requirements may vary on doors. Please Note: Elite Finish in Charcoal is only available in standard heights of 7',8', 9' and 10'.



# COLOUR OPTIONS

Brochure colour representation may vary from true colour.

To obtain an exact colour reference, please contact a Steel-Craft dealer for colour samples.

# White Sable Grey Sandstone Walnut Cedar Charcoal

# WINDOW OPTIONS

#### **GLASS COLOUR**

Frame colours available in White, Sable Grey, Espresso and Black.



Satin Texture

### **ELITE GLASS**





Dark Tint

#### **WINDOW PLACEMENT OPTIONS**

Window size available in 24"x 6" Available in 5/8" ThermoPane. Alignment available in Left Vertical Column, Right Vertical Column and Top Horizontal Row.







**Top Section Stacked** 



**Bottom Section Stacked** 

MID-CENTURY MODERN



The Mid-Century Modern garage door series is ideal for home renovations or new construction. Mid-Century Modern combines our state of the art fabrication with elegance.

Headroom requirements may vary on doors. Please Note: Elite Finish in Charcoal is only available in standard heights of 7',8', 9' and 10'.



# **COLOUR OPTIONS**

Brochure colour representation may vary from true colour.

To obtain an exact colour reference, please contact a Steel-Craft dealer for colour samples.



# WINDOW OPTIONS

#### **GLASS COLOUR**

Frame colours available in White, Sable Grey, Sandstone, Brown, Espresso, Weathered and Black.



Satin Texture



#### **INLAID MUNTIN BARS**

**Provincial Wide** 

Window sizes available in 26"x 14" and 38"x 14" Available 5/8" ThermoPane.



#### 24"x 6" WINDOWS

Available in 5/8" ThermoPane. Alignment available in Left Vertical Column, Right Vertical Column and Top Horizontal Row.

Frame colour not available in Sandstone or Brown.







# **ESTEEM**





The Esteem garage door series offers reliable aluminum doors in a wide variety of customizable colours, glass, and size options.

# **COLOUR OPTIONS**

Brochure colour representation may vary from true colour.

To obtain an exact colour reference, please contact a Steel-Craft dealer for colour samples.



Note: A full selection of custom colour options are available upon request. Please consult factory for details.

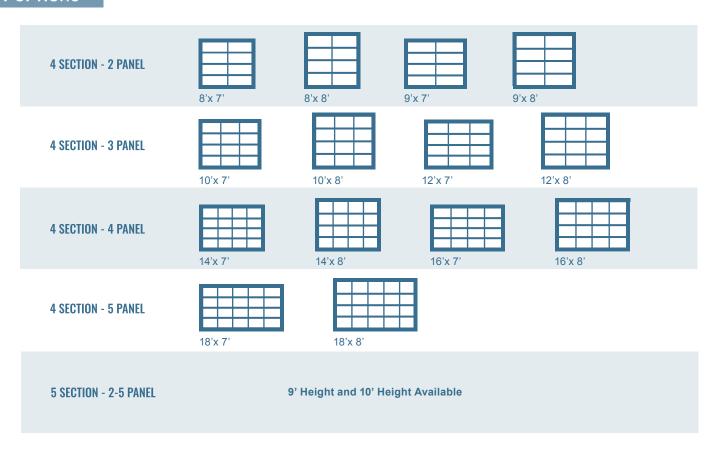
# WINDOW OPTIONS

#### **GLASS OPTIONS**

Standard 4mm tempered single pane and 4mm tempered sealed units.



# **LAYOUT OPTIONS**





### **ESTEEM FEATURES**

#### **FRAMES**

- Thickness: 0.071"(1.8mm);0.118"(3mm) at fastener locations •
- Standard Top/Bottom/End Stiles: 6-3/8"(162mm)
- Intermediate Stiles: 3.0"(76mm)

#### **INSULATED ALUMINUM PANEL**

0.05"(1.27mm) thick aluminum sheet material insulated and sealed to door frame

#### **DOOR FACE HARDWARE**

- Graduated end hinges and centre hinges made from galvanized steel
- Heavy duty rollers with heat-treated and outer races with 10 floating ball bearings.

#### **TRACKS**

2"(50mm) or 3"(75mm) wide galvanized steel tracks.

#### COUNTERBALANCE SYSTEM

- Class II oil tempered ASTM A229 wire, minimum 10,000 cycle torsion springs on continuous steel shaft
- Quality galvanized lift cables with a minimum safety factor of 7 to 1

#### **STRUTTING**

- Doors over 11 feet in width are reinforced with 16ga galvanized steel "Z" brace per section
- Strutting required for doors wider than 11 feet (3,353mm)

#### WEATHERSTRIPPING

- Bottom weatherstripping: U-type arctic grade vinyl
- Jamb: quality factory finished metal with two-point flexible arctic grade vinyl weatherstrip
- Header: quality factory finished metal with two-point flexible arctic grade vinyl weatherstrip

#### TRI-SEAL (SEALED GLASS UNITS)

- Reduces Sealant Stress: Super Spacer's thermoset silicone polymer material expands and contracts and always returns to its original shape.
- Promotes Sound Absorption: The closed-cell polymer of Super Spacer transmits very little sound compared to conventional aluminum or less-metal warm edge spacers. We recommend the use of Super Spacer wherever noise from airplanes, trains or automobiles may be a problem for building occupants.
- Improves Condensation Resistance: The significantly reduced tendency of Insulated Glazing (IG) units fabricated with Super Spacer to exhibit interior condensation or frosting means that the health problems associated with mold may be virtually eliminated.
- The No-Metal Advantage: The edge of an IG unit is the most vulnerable part of the glass to heating and cooling losses, condensation and frosting. Super Spacer contains NO-Metal and is one of the most thermally efficient IG spacers available in the market today.
- Globally Tested and Proven Performance: Super Spacer is the world's first polymer, NO-Metal warm edge spacer. Over 1 billion feet of Super Spacer has been used worldwide since the start of production in 1989. The company received the 1994 "Solar Company of the Year" award issued by Solar Energy Society of Canada, Inc. Super Spacer was awarded the DWM Green Product Award in both 2009 and 2010.

#### **HYDR-O-GUARD**

Re-Designed to keep the weather out.

Note: SA7500 Aluminum rails will be used going forward on all Esteem door styles.

# THE BEST DOOR WOULD BE YOUR OWN STEEL-CRAFT DOOR.

Select your choice of garage door style, colour or finish, windows and decorative accessories by contacting one of our Steel-Craft Dealers or Distributers.

# STEEL-CRAFT WARRANTY.

At Steel-Craft, we take pride in our solution-based customer service and carefully plan each component of our doors to meet your needs. Our warranty covers five years from the delivery date on door faces for materials and finishes and safeguards against potential cracking, splitting or deterioration due to rust. We offer a 10-year Pro-rated warranty on all our Steel-Craft components and hardware. Adding an aftermarket paint finish to our Steel-Craft Door Faces will void our warranty. For more information on our warranty, please visit our website.





# BRANCH SALES & DISTRIBUTION CENTRES

### **EDMONTON**

Head Office: 1.800.463.3667 13504, St.Albert Trail Edmonton, AB T5L 4P4

**CALGARY** 1.800.561.9871

**KELOWNA** 1.800.880.0755

**VANCOUVER** 1.800.361.3667

**TORONTO** 1.800.465.7091

# DISTRIBUTION PARTNERS

**LETHBRIDGE** 1.403.327.3667

**SASKATOON** 1.888.233.3667

**REGINA** 1.888.233.3667

**PRINCE ALBERT** 1.888.233.3667

**WINNIPEG** 1.204.668.2000

LALIFAV

**HALIFAX** 1.902.468.8912



Don't just hang a door, **Install a Steel-Craft. steel-craft.ca**